

[0138]

ABSTRACT

It is an object of the present invention to provide an  
5 adhesive film which is used for producing, by a laminating  
method, a flexible metal-clad laminate in which the change  
in dimensions is suppressed, a flexible metal-clad laminate  
including the adhesive film, and a production method  
therefor. The present invention relates to an adhesive film  
10 including a polyimide film and an adhesive layer containing  
a thermoplastic polyimide, the adhesive layer being disposed  
on at least one surface of the polyimide film, a flexible  
metal-clad laminate produced by laminating a metal foil to  
the adhesive film with a thermal roll laminator, and a  
15 production method therefor, wherein the polyimide film is  
formed by a process including step (A) of mixing a polyamic  
acid solution, a dehydrating agent, and an imidization  
catalyst, and casting and applying the mixture onto a  
support to form a gel film; step (B) of stripping off the  
20 gel film and fixing both ends of the gel film; and step (C)  
of heating and transporting the film with both ends being  
fixed in a state loosened in the TD direction.